Quest DRY 115

Installation, Operation and Maintenance Instructions

Read and Save These Instructions –

This manual is provided to acquaint you with the dehumidifier so that installation, operation and maintenance can proceed successfully. Ultimate satisfaction depends on the quality of installation and a thorough understanding of this equipment. The dehumidifier is built around tested engineering principles and has passed a thorough inspection for quality of workmanship and function.

Quest *DRY* 115:

- Low dewpoint operation
- 115 Pints/Day @ AHAM
- Wide operating range
- 22 Amps total power consumption
- Factory installed 115VAC power cords (2 required @ 15 Amps each)
- Simple ON/OFF operation with available low voltage control kit for remote/ dehumidistat operation
- Vertical or horizontal operation
- Multiple ducting options



Water Removal Rates (Pints/	/Dav)
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56 Pints	100°F, 20%
160 Pints	90° F, 90%
135 Pints	80° F, 80%
115 Pints	80° F, 60% (AHAM)
115 Pints	70° F, 80%
105 Pints	70° F, 60%
105 Pints	60° F, 80%
100 Pints	60° F, 60%
110 Pints	50° F, 80%
90 Pints	50° F, 60%
25 Pints	10° F, 80%



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Pui	rchase Date			
De	ealer's Name			



Safety Precautions

Read the installation, operation and maintenance instructions carefully before installing and operating this device. Proper adherence to these instructions is essential to obtain maximum benefit from your Quest *DRY* 115.

READ AND SAVE THESE INSTRUCTIONS

The Quest *DRY* 115 can be installed in a variety of locations to meet the owner's needs as listed below. In all cases, keep the following cautions in mind:

- The Quest *DRY* 115 is designed to be installed **INDOORS ONLY**.
- If used near water, the unit should be plugged into GFCI circuits
- **DO NOT** use the Quest *DRY* 115 as a bench or table
- Avoid discharging the process air directly at people
- Reactivation outlet air MUST be discharged into a location that can tolerate high temperature, moist air.
- If the reactivation outlet ductwork passes through a cold space, the duct must be insulated to prevent condensation from forming inside the duct.

The Quest *DRY* 115 supports multi-position operation and multiple ducting options. In **EVERY** case the Reactivation Outlet air **MUST** be ducted out of the drying space and to a location tolerant of high temperature moist air (usually outside).



Installation, Operation and Maintenance Instructions

1. Specifications

Part Number: 4027110

Power: 2 Circuits; 11Amps, 115VAC each

22 Amps total power consumption

Kilowatts: 2.5 (63 KWh/Day)

Capacity

per Day: 115 Pints (80°F 60%RH)

Blower: 385 CFM Process Ariflow @ 0" ESP

75 CFM Reactivation Airflow @ 0"ESP

Temperature

Range: 10°F to 140°F*

Filters: Process Filter Size: 16" X 20" X 2"

Reactivation Filter Size: 12" X 12" X 1"

Reactivation

Duct: 6" (Start collars included)

Process

Duct: 8" (Start collars included)

Range: $10^{\circ}\text{F to } 140^{\circ}\text{F*}$

Warranty: 1 Year Parts and Labor

*Low temperature performance is dependent on reactivation air source. Supplying warmer reactivation air will significantly increase water removal.

Dimensions:

Unit Shipping
Width 20" 25"
Height 36" 47"
Depth 20" 24"
Weight 105 Lb 125 Lb

Accessories:

4026859 6" Metalized Polyester Flex-Duct 25' (for Reactivation)

4020128 6" Insulated Flex-Duct 25' (for Reactivation)

4027198 Low Voltage Control Kit

Process Air Fiter Replacement:

4021475 16" x 20" x 2" MERV 11 Filter (Standard) 4024969 16" x 20" x 2" MERV 6 Filter (Optional)

Reactivation Air Filter Replacement:

4026860 12" x 12" x 1" MERV 7 Filter



2. Installation

2.1 Electrical Requirements

The Quest *DRY* 115 draws a total of 22 Amps at 115VAC. For convenience, this can be supplied by two standard 15 Amp outlets on separate circuits (cords provided). The Quest *DRY* 115 also allows for direct wiring of electrical service, or the connection of either high or low voltage remote dehumidistat controls (sold separately).

2.2 Inside Drying Space with Single Reactivation Outlet Duct (Simplest Hookup)

- Reactivation air exhausts moisture, makeup air infiltrates uncontrolled into space
- Creates a slight negative pressure on drying space
- Works well if infiltrating air is conditioned and drying space is not "tight"

2.3 Inside Drying Space with Isolated Reactivation Duct

- Requires reactivation air ducted into and back out of drying space.
- Works well on tightly sealed drying spaces.
- Keeps separation between air inside and air outside of drying space.

2.4 Outside Drying Space

- Requires process air to be ducted out of and back into drying space
- Works well if drying space is too small for mounting unit inside.
- Reduces heat load on drying space.

3. Operation

The Quest *DRY* 115 comes complete and can be plugged in and turned on. Connected this way, the Quest *DRY* 115 will run continuously. With the addition of a high or low voltage humidistat or a duty cycle timer, the ON/OFF switch will act as an override.

Note: Check for airflow at all inlets and outlets. DO NOT run unit if no airflow is detected.

4. Maintenance

The Quest *DRY* 115 is equipped with two pleated fabric air filters that must be checked regularly. The larger process filter is 16"X20"X2" and is located at the 8" duct inlet. The smaller reactivation filter is 12"X12"X1" and is located at the 6" duct inlet.

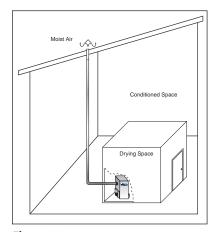


Figure 2.2 Single Reactivation Outlet duct

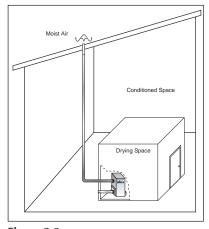


Figure 2.3 Isolated Reactivation Outlet Duct

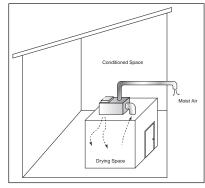


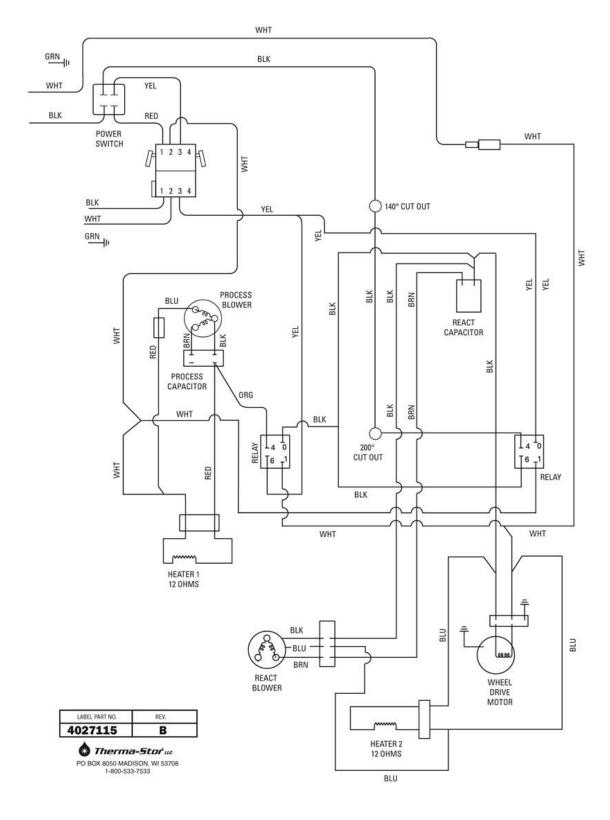
Figure 2.4 Outside Drying Space

Operating the unit with dirty filters will reduce its capacity and efficiency, and could cause the heater to cut out on thermal overload.

DO NOT operate the unit without the filters as the desiccant wheel inside the unit will become clogged and require disassembly to clean.



5. Wiring diagram





6. Service Parts List

Item	Part No.	Description		
1	4025076	FAN, MOTORIZED IMPELLER, PROCESS AIR		
2	4033031-07	CAPACITOR, RUN, 15 MFD, 370V, DRY, PROCESS AIR		
3	4019652	COLLAR, 6" (2 PLACES)		
4	4026860	FILTER, AIR, 12 X 12 X 1, REACTIVATION AIR		
5	4026798	FAN, MOTORIZED IMPELLER, REACTIVATION AIR		
6	4026799	HEATER CORE		
8	4026898	THERMAL OVERLOAD CUT-OUT SWITCH, PROCESS AIR		
9	4026830	CAPACITOR, RUN, 8 MFD, DRY, REACTIVATION AIR		
10	1970010	CONTROL RELAY SPST 110VAC COIL 25AMP CONTACTS (2)		
11	4026773	MOTOR, DESICCANT WHEEL		
12	4026795	BELT, DRIVE, PHOENIX DESICCANT		
13	4026772	WHEEL, DESICCANT		
14	4028077	THERMAL OVERLOAD CUT-OUT SWITCH, REACTIVATION AIR		
15	4021475	FILTER, AIR, 16 X 20 X 2, PROCESS AIR		
16	4026194	SWITCH, ROCKER, DPST, ON-OFF		
17	4025043	PLATE, SKID		
18	4032315	CORD (2 PLACES)		
Not Shown	4026922	GASKET AND BELT REPLACEMENT KIT		
	17	18 10 11 12 13 14		
		*		

Quest DRY 115 Dehumidifier Limited Warranty

Warrantor:

Therma-Stor LLC 4201 Lien Rd Madison, WI 53704 Telephone: 1-800-533-7533

Telephone. 1 000 333 7333

Who Is Covered: This warranty extends only to the original end-user of the Quest *DRY* 115 dehumidifier, and may not be assigned or transferred.

One Year Warranty: Therma-Stor LLC warrants that, for one (1) year the Quest *DRY* 115 dehumidifier will operate free from any defects in materials and workmanship, or Therma-Stor LLC will, at its option, repair or replace the defective part(s), free of any charge.

End-User Responsibilities: Warranty service must be performed by a Servicer authorized by Therma-Stor LLC. If the end-user is unable to locate or obtain warranty service from an authorized Servicer, the end-user should call Therma-Stor LLC at the above number and ask for the Therma-Stor Service Department., which will then arrange for covered warranty service. Warranty service will be performed during normal working hours.

The end-user must present proof of purchase (lease) upon request, by use of the warranty card or other reasonable and reliable means. The end-user is responsible for normal care. This warranty does not cover any defect, malfunction, etc. resulting from misuse, abuse, lack of normal care, corrosion, freezing, tampering, modification, unauthorized or improper repair or installation, accident, acts of nature or any other cause beyond Therma-Stor LLC' reasonable control.

Limitations and Exclusions: If any Quest *DRY* 115 Dehumidifier part is repaired or replaced, the new part shall be warranted for only the remainder of the original warranty period applicable thereto (but all warranty periods will be extended by the period of time, if any, that the Quest *DRY* 115 Dehumidifier is out of service while awaiting covered warranty service).

UPON THE EXPIRATION OF THE WRITTEN WARRANTY APPLICABLE TO THE QUEST *DRY* 115 DEHUMIDIFIER OR ANY PART THEREOF, ALL OTHER WARRANTIES IMPLIED BY LAW, INCLUDING MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE, SHALL ALSO EXPIRE. ALL WARRANTIES MADE BY THERMA-STOR LLC ARE SET FORTH HEREIN, AND NO CLAIM MAY BE MADE AGAINST THERMA-STOR LLC BASED ON ANY ORAL WARRANTY. IN NO EVENT SHALL THERMA-STOR LLC, IN CONNECTION WITH THE SALE, INSTALLATION, USE, REPAIR OR REPLACEMENT OF ANY QUEST *DRY* 115 DEHUMIDIFIER OR PART THEREOF BE LIABLE UNDER ANY LEGAL THEORY FOR ANY SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES INCLUDING WITHOUT LIMITATION WATER DAMAGE (THE END-USER SHOULD TAKE PRECAUTIONS AGAINST SAME), LOST PROFITS, DELAY, OR LOSS OF USE OR DAMAGE TO ANY REAL OR PERSONAL PROPERTY.

Some states do not allow limitations on how long an implied warranty lasts, and some do not allow the exclusion or limitation of incidental or consequential damages, so one or both of these limitation may not apply to you.

Legal Rights: This warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

